

Work Order ID 75419

75419

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Item ID: D412-709-011

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Escape Panel Modification

Start Date: 10/21/11 Start Qty: 1.00

1

Cust Item ID:

Required Date: 10/21/11 Req'd Qty: 1.00

1

Customer:

Reference: disassemble

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN-D412-709

Rev C

130

0.00

130

Packaging

0.00

Packaging

Packaging

Memo

PULL FROM STOCK:

1 X D412-709-011 B72754

DISASSEMBLE KIT AND RETURN PARTS TO STOCK

3 X AN6-20A B114941

2 X NAS1149D0332J B117087

5 X NAS1149D0663J B117977

5 X AN960JD616L B111819

1 X D3118-3 B60317

1 X D3224-1 B65869

2 X D3239-1 B72746

1 X D412-709-013 B44943

2 X MS21042L3 B117441

3 X MS21042L6 B118384

2 X MS35207-262 B115016

10/11/11/24

1
2
3
4

Work Order ID 75419***75419***

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Item ID: D412-709-011

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Escape Panel Modification

Start Date: 10/21/11 Start Qty: 1.00

1

Cust Item ID:

Required Date: 10/21/11 Req'd Qty: 1.00

1

Customer:

Reference: disassemble

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

11-10-27

Picklist Print

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Work Order ID: 75419

Parent Item: D412-709-011

Parent Item Name: Escape Panel Modification

Start Date: 10/21/11

Required Date: 10/21/11

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:B Removed Manufacturing 05-11-06 JLM
 IPP rev C removed sub-components 07.11.12 EC
 DD verf:EC
 IPP Rev:D 10.05.20 added D3561-1

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN6-20A Bolt		Purchased	No				Each	66.0000		-3			
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST341		66							
				114941		16							
				118706		50							
AN960JD616L Washer		Purchased	No				Each	39.0000		-5			
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST344		39							
				111819		39							
D3118-3 Sign Assembly		Manufactured	No				Each	1.0000		-1			
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST034		1							
				60317		1							
D3224-1 Frame		Manufactured	No				Each	9.0000		-1			
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST118		2							
				58011		2							
				ST218		7							
				65869		1							
				73221		6							

114941

111819

65869

B60317

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Work Order ID: 75419

Parent Item: D412-709-011

Start Date: 10/21/11

Required Date: 10/21/11

Parent Item Name: Escape Panel Modification

Start Qty: 1.00

Required Qty: 1.00

D3239-1 Manufactured No Each 17.0000

-2

Cover

Location	Loc Qty	Loc Code
ST044	17	
72746	2	
73222	15	

72746

D412-709-011 Manufactured No Each 3.0000

1

Escape Panel Modification

Location	Loc Qty	Loc Code
FG	2	
35458	2	
FG059	1	
72754	1	

72754

D412-709-013 CHG 001 Manufactured No Each 4.0000

-1

Escape Panel Push Out Window

Location	Loc Qty	Loc Code
FG059	4	
44943	1	
73233	3	

MS21042L3 Purchased No Each 9,976.0000

-2

Nut

Location	Loc Qty	Loc Code
ST300	976	
117441	16	
117885	87	
118451	179	
118927	694	
ST516	6000	
119017	6000	
ST518	3000	
119075	3000	

117441

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Work Order ID: 75419

Parent Item: D412-709-011

Parent Item Name: Escape Panel Modification

Start Date: 10/21/11

Required Date: 10/21/11

Start Qty: 1.00

Required Qty: 1.00

MS21042L6 Purchased No Each 1,744.0000

-3

Nut

Location	Loc Qty	Loc Code
ST300	744	
117677	88	
118384	8	
118927	48	
118968	600	
ST518	1000	
119075	1000	

118384

MS35207-262 Purchased No Each 194.0000

-2

Screw

Location	Loc Qty	Loc Code
ST295	194	
115016	194	

M115016

NAS1149D0332J Purchased No Each 2,592.0000

-2

Washer

Location	Loc Qty	Loc Code
ST297	554	
117087	554	
ST298	1038	
105793	12	
118078	26	
118384	1000	
ST302	1000	
119042	1000	

117087

03237-1 B43183 ?

03237-3 B43140 ?

03136-4B B43605 -1

03561-1 B43219 -1

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Work Order ID: 75419

Parent Item: D412-709-011

Start Date: 10/21/11

Required Date: 10/21/11

Parent Item Name: Escape Panel Modification

Start Qty: 1.00

Required Qty: 1.00

NAS1149D0663J

Purchased

No

Each

3,372.0000

-5

Washer

Location

Loc Qty

Loc Code

ST298

372

115996

5

117977

1

118614

366

ST407

3000

119075

3000

m117977

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Work Order ID 72754

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Page 1

Item ID: 1 D412-709-011

Accept

Setup Start

Revision ID:

Stop

Item Name: Escape Panel Modification

Start Date: 8/12/2011 Start Qty: 2.00

Cust Item ID:

Required Date: 8/19/2011 Req'd Qty: 2.00

Customer:

Reference:

Approvals: Process Plan: Date: 11-08-12 Cooling: Date:

Run Start

QC: Date: SPC (Y/N): Date:

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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IIN-D412-709	Rev C
--------------	-------

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPD412-709-011 CHG001

Subor 61

HJ for CL 11-9-1

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

HJ

SP 11-09-01

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

Subor 61



Picklist Print

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Work Order ID: 72754

Parent Item: D412-709-011

Parent Item Name: Escape Panel Modification

Start Date: 8/12/2011

Required Date: 8/19/2011

Start Qty: 2.00

Required Qty: 2.00

D3224-1

Manufactured No

110

Each

5.0000

1

2



Frame



SP 11-09-01

Location

Loc Qty

Loc Code

ST217

2

58011

2

ST218

3

65869

3

2x

D3239-1

Manufactured No

110

Each

6.0000

2

4



Cover



SP 11-09-01

Location

Loc Qty

Loc Code

ST044

6

72746

6

4x

D412-709-013

CHG 02/

Manufactured No

110

Each

3.0000

1

2



Escape Panel Push Out Window



SP 11-09-01

Location

Loc Qty

Loc Code

FG059

3

44943

3

2x

MS21042L3

Purchased No

110

Each

1,925.000

2

4



Nut



SP 11-09-01

Location

Loc Qty

Loc Code

ST300

1925

117441

272

117601

400

117885

253

118451

1000

4x

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Picklist Print

Page 3

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Work Order ID: 72754

Parent Item: D412-709-011

Parent Item Name: Escape Panel Modification

Start Date: 8/12/2011

Required Date: 8/19/2011

Start Qty: 2.00

Required Qty: 2.00

MS21042L6

Purchased

No

110

Each

316.0000

3

6



Nut

Location

Loc Qty

Loc Code

ST300

316

117677

200

118078

16

118384

100

MS35207-262

Purchased

No

110

Each

198.0000

2

4



Screw

Location

Loc Qty

Loc Code

ST295

198

115016

198

SP 11-09-01

625

SP 11-09-01

48

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List Lots

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Criteria : Item ID: d412-709-011 All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt Lot Code	Type Code	Comments
D412-709-011 Escape Panel Modification	HONG KONG	35458	9/01/11	2.0000	QC21	CHG001	Paperwork not updated in HK
	FG						
	Main Warehouse FG059	72754	9/01/11	2.0000	QC21	CHG001	
Total:				4.0000			

7 8419

